



Selected HPLC Applications - Quick Separation Guide: A Review

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ABSTRACT

HPLC is one of the main useful analytical techniques among all the different chromatographic methods. HPLC is a versatile, safest, and fastest chromatographic technique for quality control of drug components. HPLC is a method for the separation of various elements in plant extracts that resemble a specific and sensitive process. HPLC is required to demonstrate the specificity of stability indicating methods and also gives an insight into degradation pathways and degradation products of the drug substance and helps in the education of the structure of the degradation products. HPLC is checking the purity of a compound, presence of impurities, estimation of a mixture of drugs, isolation of identification of drugs, isolation of identification of mixture. High-performance liquid chromatography used to biogenic substances, medical products, food products, environmental samples, and organic industrial products. The essential advantage of the proposed methods is that drugs determined on a single chromatographic system without minor modification in detection wavelengths and mobile phase composition. Even though a combination of these active ingredients would not usually be present in the same tablet formulation, it could provide a useful method for laboratories involved in the routine analysis of these drugs. This review article gives an overview of the essential analysis parameters of a vast number of combinations of pharmaceutical formulations. As a matter of fact, in the current review article, concentrate vital information includes the drug name, the stationary phase, the mobile phase, the mobile phase composition, flow rate and the detector wavelength. These HPLC application separations quick reference guide points out starting points for chromatographic separations also suggest trends in the usage of columns, mobile phase, and detectors, which will both motivate and inform lab's progress and achievement in the analysis.

Keywords: HPLC application quick guide, Pharmaceutical quality control, Stationary phase, Pharmaceutical combination formulations, Validation.

INTRODUCTION

In the modern pharmaceutical industry, HPLC is the vital and integral analytical tool applied in all stages of drug discovery, development, and production. High-performance-liquid chromatography the separation of analytes is fundamental to the differences in the analyte affinity for the stationary phase. The separation of analyte mixtures in modern HPLC is performed in the device called the column. The column is the heart of the chromatography system, and it is the only device where the actual separation of the analyte mixtures takes place. Current HPLC columns, in most cases, are a stainless steel tube packed with very small (1-5 μm) particles of rigid porous materials. HPLC is more related to instrument optimization, column dimensions, and particle geometry-factors that could not have continuous variation during method development³ except for the small influence from the change of the mobile phase flow rate. The quality of an

HPLC column is a subjective factor, which is dependent on the types of analytes and even on the chromatographic conditions used for the evaluation of the overall quality. Long-term column stability (pH and temperature) and batch-to-batch reproducibility are probably the most crucial quality characteristics to be considered in the column selection in the pharmaceutical industry. HPLC for the higher-resolution separation based on molecular weight and hydrophobicity. Approximately 80 % of all divorces are done on 5-10 μm reverse phase C₁₈ silica columns. Phase, description, application are tabulated in Table 1. Table 2 shows the essential pharmaceutical applications with HPLC. They are listed according to the combination of drugs. These separations are intended as a guide. Some times conditions will vary from compound to compound and from column to column. Table 3 shows the HPLC applications - Personal separation guide.

Table 1: Application summary

Phase	Description	Application
C ₁₈	Optimized for maximum efficiency, superior peak shape, and resolution. Utilizes the same ultra-high purity silica as all ACE phases.	A C ₁₈ phase for most HPLC applications. Available in a range of particle sizes, from LC/MS and microbore applications through to preparative scale separations.
C ₈	Increased bonding density compared to ACE C ₁₈ . Similarly optimized for maximum efficiency, superior peak shape, and resolution.	Recommended starting point for method development. Also suited to high aqueous conditions and for rapid analysis applications.



C ₄	Combines lower hydrophobicity with excellent chromatographic performance. Improved hydrolytic stability and reproducibility compared to conventional C ₄ phases.	Use for rapid analysis optimization, when less retention than C ₈ or C ₁₈ is required. Also suitable for the analysis of small proteins.
CN	Suitable use in both normal- and reversed-phase modes much-improved performance, stability, and reproducibility compared to conventional CN phases.	Use to increase the retention of polar compounds — ideal for gradients and rapid screening applications due to fast equilibration capabilities.
PH	Hydrophobicity between C ₄ and C ₈ phases, with increased polar selectivity. Improved performance, stability and reproducibility compared to conventional phenyl phases.	It offers alternative selectivity for aromatic amine or polar compounds.

Table 2: Selected HPLC quick separation and application guide

Drug	Column	Mobile phase	Flow rate	Detector (nm)
Antibiotics: 15 Quinolones & Fluoroquinolones: Pipemidic acid, Marbofloxacin, Enoxacin, Ofloxacin, Norfloxacin, etc.	C ₁₈	Methanol –Acetonitrile – 10 mM Citrate buffer pH- 3.5	1.5 ml\min	UV 280
5- Quinolones antibiotics Nalidixic acid, Norfloxacin, Ofloxacin, Ciprofloxacin& Lomefloxacin	C ₁₈	Acetonitrile with tetrabutylammonium acetate, Sodium dodecyl sulfate and citric acid pH-3.4	1ml\min	UV 235
Isoniazid , Rifampicin ⁴ Pyrazinamide	ODS	Methanol-tetra butyl ammonium hydroxide, pH 3.0 (80:20 v\v)	1 .5ml\min	UV 265
Pyrimethamine, Sulphadoxine ⁵	C ₁₈	Methanol-Water (50:50,v\v) 2% acetic acid	1.0 ml\min	UV 221
Trimethoprim, Nitrofurantoin	C ₁₈	Water- Acetonitrile Triethylamine (65:35:0.1v\v) pH- 6.8 with dilute orthophosphoric acid	1ml\min	UV 270
Amoxicillin trihydrate, Probenecid ⁶	C ₁₈	0.05Mpotassium dihydrogen phosphate buffer pH- 5.6 adjusted with a mixture of trifluoroacetic acid and Tetrahydrofuran: acetonitrile	0.8ml\min	UV 227
Levofloxacin, Prulifloxacin, Gatifloxacin, Sparfloxacin, Moxifloxacin, Balofloxacin	C ₁₈	10mM phosphate buffer pH- 3.1 : Acetonitrile 70:30 v\v	1ml\min	UV 293
Cardiovascular system: Atorvastatin calcium ⁷ Amlodipine besylate	C ₁₈	0.02 M KH ₂ PO ₄ - Acetonitrile MeOH (30:10:60 v\v), pH 4.0 with 0.1M O- H ₃ PO ₄	1ml\min	UV 240
Atenolol hydrochloride, Metoprolol succinate Hydrochlorothiazide	C ₁₈	10mM Phosphate buffer pH-3.0 adjusted with triethylamine : acetonitrile (50:50 v\v)	1.0 ml\min	UV 235
Telmisartan, Losartan, Valsartan, Olmesartan, ⁸ Irbesartan, Atenolol	C ₁₈	Phosphate buffer with pH-3.3 and acetonitrile 50:50 % v\v	1ml\min	UV 230
Hydrochlorothiazide, Nebivolol hydrochloride ⁹	C ₁₈	0.1M Sodium phosphate buffer (pH2.5 adjusted with ortho phosphoric acid):Methanol [25:75 v\v	1ml\min	UV 284
Telmisartan, Ramipril ¹⁰	C ₁₈	0.01 M potassium dihydrogen phosphate buffer (adjusted to pH 3.4 using orthophosphoric acid): methanol:	1.0 ml\min	UV 210

		acetonitrile (15:15:70 v/v/v)		
Atenolol, Amlodipine ¹¹	C ₁₈	10mM phosphate buffer pH-3.0 : acetonitrile (50:50 v\ v)	1.0 ml\ min	UV 235
Musculoskeletal Disorders: Paracetamol, Aceclofenac	C ₁₈	20mM phosphate buffer, pH – 5.0- Acetonitrile(40:60v\ v)	0.8 ml\ min	UV 265
Paracetamol, Valdecoxib	C ₁₈	20mM octane sulphonic acid pH 3.0 with O- H ₃ PO ₄ – acetonitrile (50:50v\ v)	1.0 ml\ min	UV 250
Paracetamol, Etoricoxib	C ₁₈	Acetonitrile – methanol- water (60:15:25 v\ v)	1.0 ml\ min	UV 236
Paracetamol, Piroxicam	C ₁₈	MeOH- Water pH 4.0 with formic acid (70:30v\ v)	1.0 ml\ min	UV 227
Paracetamol, Diclofenac ¹² sodium, Chlorzoxazone	C ₁₈	Phosphate buffer (pH- 6.65) : acetonitrile (60:40 % v\ v)	1.0 ml\ min	UV 280
Tizanidine, Aceclofenac, Chlorzoxazone, ¹³ Paracetamol	C ₁₈	Phosphate buffer (pH-6.65): Acetonitrile(60:40 % v\ v)	1.0 ml\ min	UV 280
Alimentary system : Rabeprazole, Itopride	C ₁₈	Acetonitrile – phosphate buffer, pH- 7.2 (50:50 v\ v)	1ml\ min	UV 268
Omeprazole, Domperidone	C ₁₈	0.1 M ammonium acetate buffer- methanol (85:15 v\ v)	1.5 ml\ min	UV- 302
Pantoprazole sodium, Mosapride citrate ¹⁴	C ₁₈	Buffer pH -5.0 – Acetonitrile 1.4 ml of orthophosphoric acid in 500 ml of water, pH adjusted to 5.0 with TEA.	1ml\ min	UV 276
Gatifloxacin, Ornidazole	C ₁₈	Acetonitrile – methanol-water	1.0 ml\ min	UV 280
Levofloxacin, Ornidazole	C ₁₈	0.05 M KH ₂ PO ₄ buffer pH 6.8 –methanol-acetonitrile	1.5 ml\ min	UV -295
Respiratory system : Dextromethorphan hydrobromide, Phenylephrine HCL	ODS -80	Phosphate buffer, pH- 4.7-acetonitrile (40:60v\ v), containing 5mM heptane sulphonic acid Sodium, pH-adjusted to2.7 with acetic acid	2.0 ml\ min	UV-214
Bromhexine HCL, Amoxicillin	C ₁₈	methanol and glacial acetic acid (50:50 v/v)	1.0 ml/min	UV 254
Central nervous system: Fluoxetine, Olanzapine	C ₁₈	Buffer – Acetonitrile- glacial acetic acid (55:44:1v\ v)	1.0 ml\ min	UV 230
Alprazolam, Fluoxetine HCL	C ₁₈	Acetonitrile- water pH - 2.75 with 0.1 % H ₃ PO ₄ (75:25 v\ v)	1.0 ml\ min	UV- 235
Escitalopram oxalate, Clonazepam ¹⁵	C ₁₈	buffer and acetonitrile in a ratio of (50:50 v/v)	1.0 ml\ min	UV- 240
Analgesic drugs: Antipyrine ¹⁶ , Hydroxy antipyrine, Acetaminophen	C ₁₈	0.0 5M KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\ min	UV 204
Anti viral drugs : Acyclovir ¹⁷	C ₁₈	0.1 % phosphoric acid and methanol, acetonitrile	0.8 ml\ min	UV 254
Androgen drugs: Testosterone, Testosterone Propionate ¹⁸	ODS	Water\ Acetonitrile	1.0 ml\ min	UV254,234
Antianginal drugs: Verapamil ¹⁹	C ₁₈	0.025 M KH ₂ PO ₄ pH – 3\ Acetonitrile	0.6 ml\ min	FLD, 228\ 312
Antiarrhythmic drugs : Quinidine, Disopyramide Procainamide ²⁰	RP - 18	0.05 KH ₂ PO ₄ pH – 2.5\ Acetonitrile	1.0 ml\ min	UV220 nm, 254 nm, 204 nm
Antiasthmatic drugs: Caffeine, Theophylline	C ₈	water-THF (0.1% THF in water, pH 8) acetonitrile (90:10, v/v)	0.8 ml\ min	UV 273

Theobromine ²¹				
Antibacterial drugs : Penicillin like: Ampicillin, Amoxicillin, ²² Penicillin–G, Penicillin – V	C ₁₈	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	0.8 ml\min	UV 204 nm
Tetracyclines: Minocycline, ²³ Tetracycline Doxycycline	C ₁₈	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	0.5 ml\min	UV 350 nm
Miscellaneous : Hydroxy benzotriazole Chloroamphenicol ²⁴ Trimethoprim, Sulfamethoxazole Furazolidone,	C ₁₈	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	UV 204 nm, 368 nm, 254 nm
Anticoagulant drugs : Warfarin ²⁵	C ₁₈	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	204 nm, FLD 272\355
Anti-convulsants: Valproic acid, ²⁶ Phenytoin	C ₁₈	acetonitrile and 0.05 M phosphate buffer (pH 3.0) 45:55 v/v	1.0 ml\min	UV 360 nm to 210 nm
Anti depressant drugs Bupropion ²⁷ , Trazodone Maprotiline, Fluoxetine	C ₁₈	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	UV 210 nm
Antiepileptic drugs: ²⁸ Caffeine, Phenytoin Methylphenylsuccinide	ODS	Water\Acetonitrile	1.0 ml\min	UV 204 nm
Antiestrogen drugs: Tamoxifen	RP- 18	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	0.7 ml\min	UV 204nm
Anti -histaminic drugs Tetracaine, Promethazine ²⁹ Chlorpheniramine	C ₁₈	0.025 KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	UV 204 nm
Antihypertensive drugs: Enalapril, Captopril ³⁰	C ₁₈	0.025M KH ₂ PO ₄ pH – 2\ Acetonitrile	1 ml\min	UV 204 nm
Anti-inflammatory drugs Naproxen ³¹	C ₁₈	0.025M KH ₂ PO ₄ pH – 3\ Acetonitrile	1ml\min	UV 230 nm
Antiprotozoal drugs: Metronidazole ³²	C ₁₈	0.025M KH ₂ PO ₄ pH – 3\ Acetonitrile	1.2 ml\min	UV 320nm
Antitumor drugs: Paclitaxel (Taxol)	ODS	Water\Acetonitrile	1.2 ml\min	UV 204 nm
Antitussive drugs : Dextromethorphan	C ₁₈	0.025 M KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	UV204 nm
Anti-anxiety: Buspirone, Lorazepam, Diazepam	C ₁₈	Water:acetonitrile:methanol (45:35:20 v\ v)	1.0 ml\min	UV 210nm
Anticancer : Gemcitabine HCL ³³ , Capecitabine HCL	C ₁₈	Acetonitrile:Water:triethylamine (70:28:2v\ v)	1.0 ml\min	UV 260
Capecitabine ³⁴	C ₁₈	Methanol:Acetonitrile:Water (50:30:20:v\ v) pH4.6 using Triethylamine	1.0 ml\min	UV 245
Angiotensin converting enzyme (ACE): Enalapril, Captopril	RP-18	Methanol–water 50:50 % v\ v pH- 3.2 with orthophosphoric acid	1.0 ml\min	UV 218 nm
Anti-bacterial : Trimethoprim	C ₈	Potassiumhydrogenphosphate acetonitrile, methanol and water pH 6.2	1.0 ml\min	UV 260 nm
Anti-fungal : Ketoconazole	C ₁₈	Methanol and water (90:10 v/v) adjusted to pH 8.90 with a phosphate buffer.	1.0 ml\min	UV 274 nm
Levamisole and Albendazole ^{35,36}	C ₁₈	Buffer pH 3.5 and acetonitrile (70:30 v\ v)	1.0 ml\min	UV 224

β – blockers : Atenolol , Amlodipine	C ₁₈	0.1% trifluoroacetic acid Methanol\ Water (50:50, v\ v)	1.0 ml\min	UV 276 nm
Bronchodilators: Albuterol ³⁷	C ₈	Potassium dihydrogen ortho- phosphate,1-pentane sulphonic acid sodium salt monohydrate (pH 4.0) and acetonitrile (70:30 v/v)	1.0 ml\min	UV 276 nm and 220 nm
Catecholamines : Norepinephrine, Epinephrine ³⁸ Dihydroxy benzylamine Dopamine	C ₁₈	0.025M KH ₂ PO ₄ 0.3mM heptane- Sulphonic acid pH – 3 Acetonitrile	0.3 ml\min	UV 204 nm
Calcium channel blockers: Verapamil, Diltiazem	C ₁₈	50mM ammonium phosphate: acetonitrile 70:30 v/v pH – 4.5	1.0 ml\min	UV 280 nm
Cardiac glycosides: Digoxin	C ₁₈	water–acetonitrile (72:28, v/v)	1.1 ml\min	UV 220nm
Benzodiazepines: Clonazepam	C ₁₈	Acetonitrile: Methanol (60:40 v/v).	1.0 ml\min	UV 254nm
Diuretics: Amiloride, Triamterene Furosemide	C ₁₈	50 Mm phosphate buffer solution: acetonitrile (50:50 v/v, pH 3.0).	1.0 ml\min	UV 283 nm
Expectorants: Guaiphenesin	C ₁₈	0.01M Potassium dihydrogen Phosphate pH-3; Orthophosphoric acid: Acetonitrile (40:60 % v\ v)	1.0 ml\min	UV 254 nm
Glucocorticoid drugs: Beclomethasone- dipropionate Prednisolone	ODS	Water\Acetonitrile	1.0 ml\min	UV 254 nm
H₂ – Antagonists Ranitidine, Cimetidine	C ₁₈	0.025 M KH ₂ PO ₄ pH – 3\ Acetonitrile	1ml\min	UV 225 nm
Hypnotic drugs : Barbital, Allobarbitol, Phenobarbital	ODS	Water\Acetonitrile	1.5 ml\min	UV 204 nm
Keratolytic drugs : Salicylic acid, Phthalic acid, Benzoic acid	C ₁₈	0.05 M NH ₄ OAC pH – 2.2 \ Acetonitrile	0.2 ml\min	UV 204 nm, 230 nm
Muscle relaxing drugs Papaverine	C ₁₈	0.025 M KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	UV 254 nm
Sedative drugs: Diazepam, Oxazepam, Clonazepam, Flunitrazepam	C ₁₈	0.025 M KH ₂ PO ₄ pH – 3\ Acetonitrile	1.0 ml\min	UV 210 nm
Sulfa drugs: Sulfanilamide, Sulfadiazine, Sulfathiazole,	ODS	Water\Acetonitrile	1.0ml\min	UV 254 nm
Steroidal: Betamethasone	C ₁₈	Methanol-acetate buffer-acetonitrile (33:27:40, v/v)	1.0 ml\min	UV 254nm
Therapeutic drugs : Angiotensin - II, Oxytocin Angiotensin - I, Insulin,	C ₁₈	0.1 % TFA\ Acetonitrile	0.5 ml\min	UV 210 nm
Tricyclic antidepressant drugs : Protriptyline, Imipramine Nortriptyline, Doxepin	C ₁₈	0.025M KH ₂ PO ₄ pH – 7\ methanol	1.0 ml\min	UV 210 nm
Vitamins : Fat-soluble: Vitamins A, D, E	C ₁₈	Water\ methanol	1.0 ml\min	UV 210 nm
Water soluble: Aminobenzoic acid, ³⁹ Biotin, Folic acid, Niacinamide	C ₁₈	0.05 M KH ₂ PO ₄ pH – 2.5\Acetonitrile	1.0 ml\min	UV 204 nm
Xanthenes : Theophylline	C ₁₈	ACN: 50 mM sodium acetate buffer (15:85) pH 6.5	1.0 ml\min	UV 270 nm

Abbreviations: KH₂PO₄, Potassium dihydrogen phosphate; TFA, Trifluoroacetic acid; NH₄OAC, Ammonium acetate; TEA, Triethanolamine; H₃PO₄, Phosphoric acid; MeOH, Methanol; ACN, Acetonitrile.

Table 3: HPLC applications - Personal separation guide

Applications	Column	Detector (nm)	Conditions
Aflatoxins	Si	UV (235), FI, CAD	6 % MeOH\hexane
Aspirin, acetaminophen	C ₁₈	UV (254)	10 % AN\H ₂ O, AcOH, pH 2.5
Anticonvulsants	C ₁₈	UV (220)	40 % MeOH \ H ₂ O
Bromphenacyl acids	C ₁₈	UV (254)	15-80 % AN\ H ₂ O
Catecholamines	C ₁₈	UV (270)	6 % MeOH\ H ₂ O, C ₈ SO ₃ , EDTA, PO ₄ , pH 4.0
Kerbscycle acids	RNH ₂	UV (210), RI, CAD	25-250 mM PO ₄ , pH 2.5
Monosaccharides	CX-Ca	UV (195), RI, CAD	H ₂ O (80°C)
Nucleic acids	CX-Na	UV (254)	0.4 NH ₄ HCO ₂ , pH 4.6
Nucleosides	C ₁₈	UV (254)	8 % MeOH\ H ₂ O, PO ₄ , pH 5.5
Nucleotides	C ₁₈	UV (254)	20 % AN\ H ₂ O, TBA, PO ₄ , pH 2.6
OPA amino acids	C ₁₈	FI (230\418)	8 % AN\ PO ₄ , pH 1.6 DMSO\MeOH\AN\ H ₂ O
PNA	C ₁₈	UV (254)	80 % AN\ H ₂ O
Pesticides(carbamate)	C ₁₈	UV (192), RI, CAD	50 % MeOH\ H ₂ O
Pesticides(PO ₄)	C ₁₈	UV (192), CAD	50 % MeOH\ H ₂ O
Pesticides(chlorinated)	C ₁₈	UV (220) CAD	80 % AN\ H ₂ O
Peptides(<99 amino acids)	C ₈	UV (254)	30 % n BuOH\0.1 % TFA, H ₂ O
Peptides	C ₃	UV (210)	40-70 % AN\ H ₂ O, PO ₄ , pH 5.5
Proteins (enzymes)	TSK _{SW}	UV (254,280)	0.1MTris, PO ₄ ,pH 7.0
Proteins (enzymes)	TSK _{DEAE}	UV (280)	50 mM PO ₄ , pH 7.5+150 mM NaCl
Proteins (structure)	C ₃	UV (280)	0.1 % TFA ,75% AN, 0.1 %TFA
PTH amino acids	C ₁₈	UV (254)	10 %THF\5 mM AcOH 10 % THF\AN
Polysaccharides	TSK _{PW}	UV (195), RI CAD	H ₂ O(<20 % AN)
Prostaglandins	C ₁₈	UV (192)	35 % AN\ H ₂ O, PO ₄ , pH 2.5
Phospholipids	Si	UV (206)	130\5\1.5 AN\MeOH\85 % H ₃ PO ₄
Steroids	C ₁₈	UV (230)	60 % MeOH\ H ₂ O
Tricyclic antidepressants ⁴⁰	C ₁₈	UV (254)	55 % AN\ H ₂ O, C ₅ SO ₃ , pH 5.5
Theophylline	C ₁₈	UV (270)	7 % AN\ H ₂ O, PO ₄ , pH 4.0
Triglycerides	C ₈	UV (220)	60 % AN\ H ₂ O
Vitamins (Water soluble)	C ₁₈	UV (254)	8 % AN\ H ₂ O, C ₇ SO ₃ ,
Vitamins (Fat soluble) ⁴¹	C ₁₈	UV (280)	80 % AN\ H ₂ O

Abbreviations: CAD, charged aerosol detector; AcOH, Acetic acid; H₂O, Water; AN, Acetonitrile; MeOH, Methanol; PO₄, Phosphate; THF, Tetrahydrofuran; TFA, Trifluoroacetic acid; H₃PO₄, orthophosphoric acid; DMSO, Dimethyl sulfoxide; EDTA, Ethylenediamine tetraacetic acid; BuOH, Butanol; NH₄HCO₂, Ammonium formate; OPA, o-Phthalaldehyde or ortho-Phthalaldehyde; PNA, Peptide Nucleic acid; PTH, phenylthiohydantoin.

CONCLUSION

HPLC is just the leading technique for the trace analysis of organic and inorganic substances. Estimation of trace compounds is very vital in pharmaceutical, biological, toxicology, and environmental studies since even a trace substance can be dangerous or poisonous. The prominent role of HPLC in the pharmaceutical industry⁴² is essential, particularly in preformulation research, process development, throughout formulation development and drug discovery, and to verify drug purity. All the work which

has been done in pharmaceutical substances, Preparation of pure compounds, trace analysis, food and drug safety analysis⁴³ where we have to analyze for pesticides and toxic chemicals founds in food and food products all of these things are done routinely and daily rapidly by high-performance liquid chromatography⁴⁴ or GC. An essential role of chromatography is the QC of the quality of foods, but of drugs controlling the raw materials and control the finished pharmaceutical products⁴⁵ ensuring the safety of the people, we are so dependent in the world today on chemicals, minimum synthetic chemicals made by chemist

which have this mixed blessing and I think primarily of pesticides very good for agriculture, very harmful for humans if they happen to ingest these pesticides. Compare to various analytical bulk drug assay methods⁴⁶ HPLC is one of the best methods and also HPLC is the best separation technique for quantitative trace analysis of toxic chemicals, impurities, Manufacturing of high purity products, medicinal uses, and research purpose.

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