



## Method Development and Validation of Robust and Time Efficient Combined RP-HPLC Method for Simultaneous Estimation of Multiple Preservatives and Anti-Oxidants

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### ABSTRACT

The goal of the present study was to develop and validate a novel RP-HPLC method for simultaneous estimation of Ascorbic acid, Sodium metabisulfite, Benzyl alcohol, Methyl Paraben, Propyl Paraben, Butylated Hydroxy Toluene, Benzalkonium chloride preservatives. Chromatographic separation conducted on Waters with a photodiode array detector. The method uses the Zorbax SB-CN (250\*4.6 mm, 5 μm) column using a gradient elution system. The mobile phase composed of water: Trifluoroacetic in the ratio of 100:0.1 v/v as mobile phase-A and acetonitrile: Trifluoroacetic acid in the ratio of 100:0.1 v/v as mobile phase-B and the flow rate was set at 1ml /min. Detection carried out at 210 nm. Complete separation of the studied components obtained within a cycle time of 35 min. The method has been validated for linearity, precision, Recovery. The linearity range found to be for all preservatives with the correlation coefficient within limits. Recovery of preservatives was observed in the range of 98.00 – 99.30 %. The proposed method has adequate reproducibility and accurate for the determination of preservatives in pharmaceutical dosage forms.

**Keywords:** RP-HPLC, Preservatives, Benzalkonium chloride, Butylated hydroxy toluene, Benzyl alcohol, Ascorbic acid, Methyl paraben, Propyl paraben, Sodium metabisulfite.

### INTRODUCTION

The determination of the low concentration of preservatives in pharmaceutical formulation constitutes a challenging problem in the current pharmaceutical analysis. Preservatives are compounds that commonly added to various pharmaceutical formulations and food products to prolong their shelf life by protecting from microbial growth<sup>1</sup>. Parabens (Methylparaben and Propyl paraben) are the most commonly used preservatives in liquid pharmaceutical formulations. An excess of these preservatives may cause harm to health. Therefore, the minimum acceptable concentrations of parabens are controlled by regulation, and quantitative analysis of these preservatives is essential for the routine analysis of pharmaceutical products<sup>2</sup>. Benzalkonium chloride is a mixture of N-Alkyl-N-benzyl-N-N-dimethyl ammonium chloride, which is commonly used preservative in various dosage forms including ophthalmic formulations. The US FDA specifies that the safe and efficient concentrations for BKC are 0.1 to 0.2 % in first aid products<sup>3</sup>. Benzyl alcohol is an aromatic alcohol with the

formula C<sub>6</sub>H<sub>5</sub>CH<sub>2</sub>OH. Benzyl alcohol used as a bacteriostatic preservative at low concentrations in intravenous medication, cosmetics, and topical drugs<sup>4</sup>. Sodium metabisulfite is used as an antioxidant in the oral, topical, parenteral pharmaceutical formulation at a concentration of 0.01-1.0 % w/v<sup>5</sup>. Figure 1 shows the structures of preservatives and anti-oxidants used in the present study.

A variety number of analytical methods have been reported for the estimation of Ascorbic acid, Sodium metabisulfite, Benzyl alcohol, Methyl paraben, Propyl Paraben, Butylated hydroxytoluene, Benzalkonium chloride in pharmaceutical formulations<sup>6-10</sup>. Frequently, RP-HPLC has proven to be useful in diagnostic purposes and the pharmaceutical industry<sup>11-13</sup>. Based on the literature survey, there is no RP-HPLC method for the simultaneous estimation of different preservatives and antioxidants. The present study aimed to develop and validated a method for the simultaneous estimation of different preservatives and antioxidants.

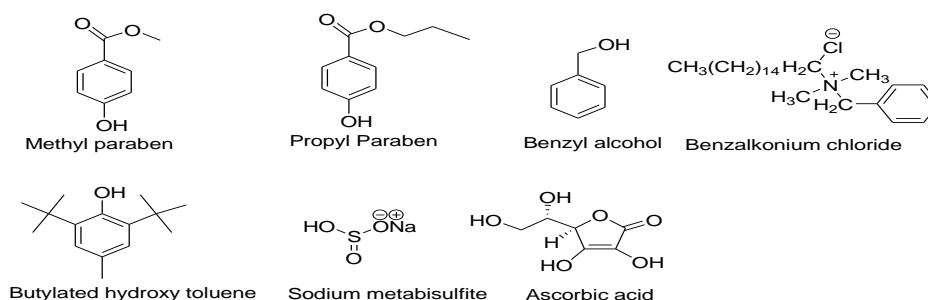


Figure 1: Chemical structures of preservatives and anti-oxidants used in the present study

## MATERIALS AND METHODS

### Chemicals and Reagents

Preservatives are used in this study are Ascorbic acid (Sigma Aldrich), Sodium metabisulfite (Spectrum), Benzyl alcohol (Sigma Aldrich), Methyl Paraben (Spectrum), Propyl Paraben (Merck), Butylated hydroxy toluene (99.0 %), Benzalkonium chloride (99.0 %), Emparta grade Trifluoroacetic acid, HPLC grade acetonitrile, HPLC/Milli-Q grade water, HPLC grade orthophosphoric acid all materials got from Merck specialties Pvt. Ltd., Mumbai, India.

### Instrumentation

For UV detection of the sample, ELICO SL-210 UV spectrophotometer with 1 cm matched quartz cells used for all spectral and absorbance measurements. For HPLC, the chromatographic system consists of waters model no W26905, Zorbax SB CN 250 x 4.6 mm, 5 $\mu$ m, Agilent Technologies, Analytical column used. For homogenizing the solution prepared, Ultra-sonicator of BTI-48, Bio Technics India, was used. For the weighing of the sample and excipients, Microbalance model. No BM-20, A&D Company, Ltd used. For measuring the pH of the prepared solutions, pH meter, LP139SA, Polmon Instruments Pvt Ltd used.

### Preparation of Mobile Phase

**Mobile Phase –A:** Prepare a mixture of Water: Trifluoroacetic acid in the ratio of 100:0.1 and degas.

**Mobile Phase –B:** Prepare a mixture of Acetonitrile: Trifluoro Acetic Acid in the ratio of 100:0.1 and degas.

**Preparation of Diluent:** Prepare the mixture of Water: ACN in the ratio of 1:1 v/v and degas.

### Preparation of standard solution

An accurately weighed amount Ascorbic acid (20 mg), Sodium metabisulfite (20 mg), Benzyl alcohol (20 mg), Methyl paraben (20 mg), Propyl paraben (20 mg), Butylated hydroxytoluene (20 mg), and Benzalkonium chloride (20 mg) were transferred to 100 ml volumetric flask and 20 ml of diluent was added, sonicated for 5-10 min, and make up the volume with diluent. (Nominal concentration 0.2 mg/mL).

### Analytical Method Validation

Once the chromatographic and the experimental conditions were established, the method was validated by the determination of the following parameters such as linearity, precision, accuracy, robustness, as per ICH guidelines.<sup>14-17</sup>

## RESULTS AND DISCUSSION

**Method development and optimization:** The current study aimed at developing a sensitive, rapid, and accurate reversed-phase HPLC gradient method for the analysis of different preservatives and antioxidants. In order to get

decorous retention time, sharp and well-resolved peak, the parameters such as different flow rates, detection wavelength, and a choice of mobile phases containing acetonitrile, methanol, Trifluoroacetic acid and HPLC grade water were studied. Good quality symmetrical sharp peaks, minimum tailing factor in short run time was obtained with Zorbax SB-CN C<sub>18</sub> column and mobile phase composed of water : Trifluoroacetic in the ratio of 100:0.1 v/v as mobile phase-A and acetonitrile :Trifluoroacetic acid in the ratio of 100:0.1 v/v as mobile phase-B at a flow rate of 1.0 ml/minute with maximum lambda max at 210 nm. The calibration curve of the analytical method was assessed by plotting concentration versus peak area and represented graphically. The correlation coefficient found to be 1-0.97 in all cases. Therefore, the HPLC method found to be linear. The optimum chromatographic conditions, gradient program, and linearity levels and preparation of linearity solutions are shown in Table 1. Linearity graphs of different analytes used in the present study is shown in figure 2. Chromatogram of blank is shown in figure 3. Standard chromatogram of preservatives and antioxidants are shown in figure 4 and 5. Accuracy was performed by preparing the sample solution at 100 % level. The % RSD was calculated, as shown in table 2. The results of these studies indicate the method is accurate for the estimation of preservatives and antioxidants. Acceptance criteria of % recovery values should be in the range of 98 % - 102 % with % RSD NMT.2.0. The Recovery results indicated that the method had an acceptable level of accuracy for the assay of Preservatives at 100 % of test concentration. The precision of the method determined by intra-day and inter-day. Repeatability determined by performing six repeated analyses of the same working solution of seven samples on the same day under the same experimental conditions.

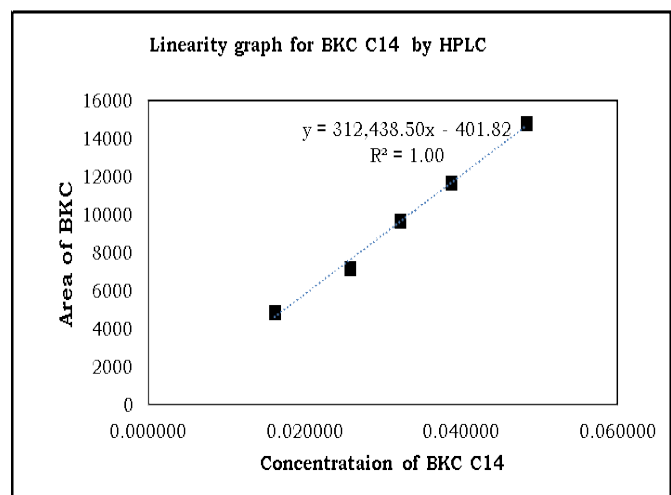
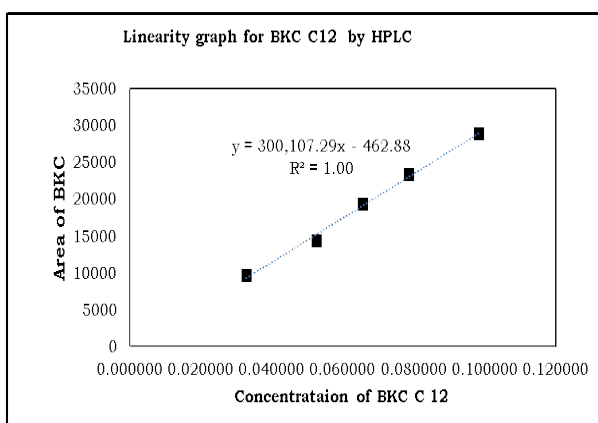
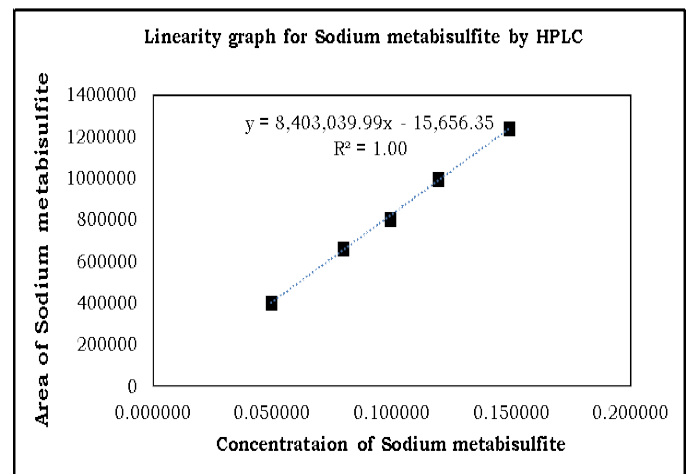
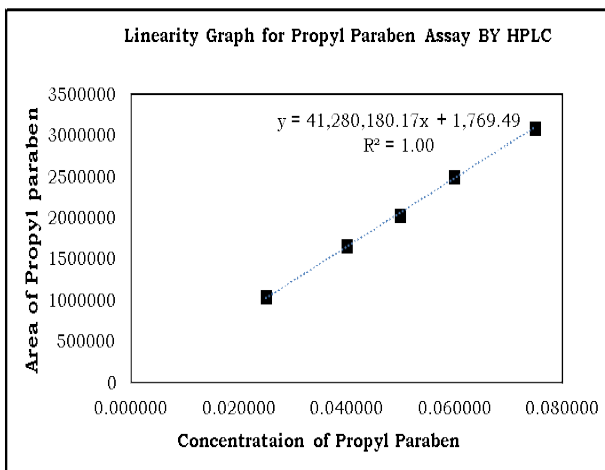
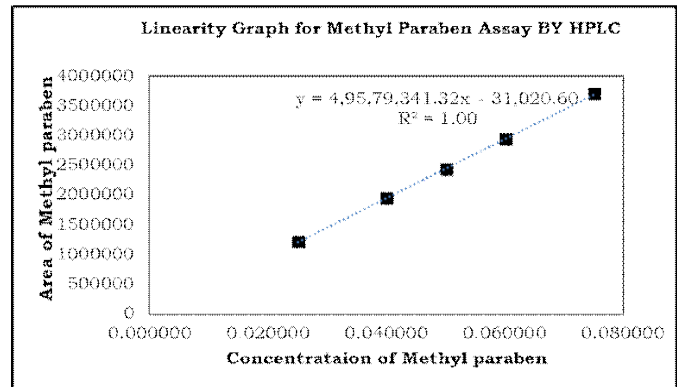
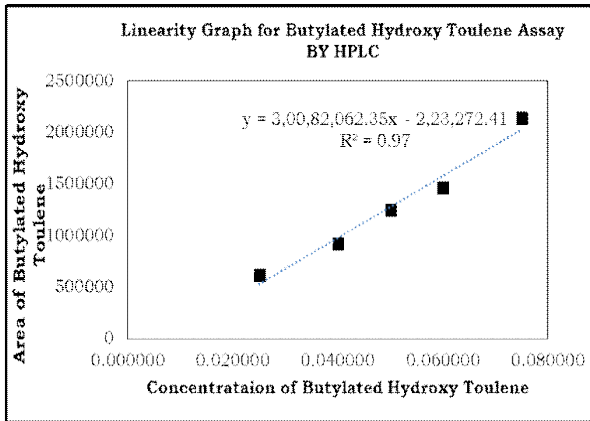
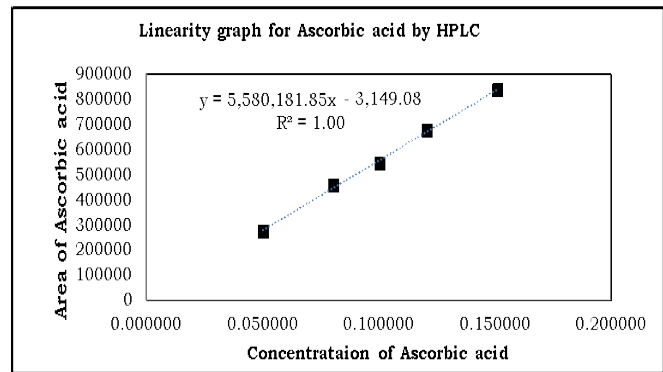
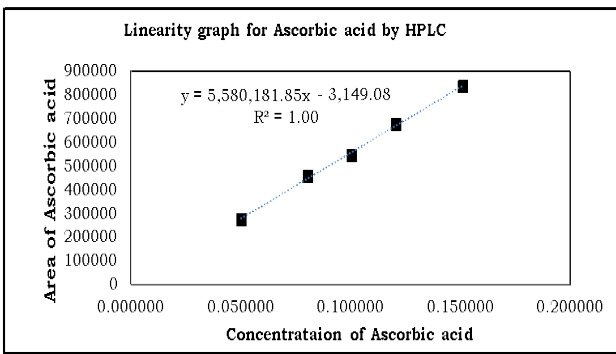
The % RSD of intraday and inter-day precision found to be in the range of 0.4 % - 0.8 %, respectively. As per ICH guidelines %, RSD should be less than 2 % is accepted. Hence the method was found to be precise. The robustness of the established method assessed by small, deliberate changes in method parameters such as flow rate ( $\pm$  0.2 ml/min) and temperature ( $\pm$  3°C). For the flow rates at 0.8 and 1.2, the % RSD was 0.61, 0.70, respectively. For the temperatures at 22°C and 28°C the % RSD was 0.20, 0.40, respectively, which is less than two which is to say that that the developed method was robust. The results pertaining to limit of detection (LOD) and limit of quantitation (LOQ) for ASC,SMB,BA, MP,PP,BKC C<sub>12</sub>,BKC C<sub>14</sub>, BHT 0.0208  $\mu$ g/mL and 0.0632  $\mu$ g/mL; 0.0138  $\mu$ g/mL and 0.0420  $\mu$ g/mL; 0.0095  $\mu$ g/mL and 0.0289  $\mu$ g/mL; 0.0025  $\mu$ g/mL and 0.0078  $\mu$ g/mL; 0.0056  $\mu$ g/mL and 0.0170  $\mu$ g/mL; 0.0145  $\mu$ g/mL, 0.0100  $\mu$ g/mL and 0.0325  $\mu$ g/mL, 0.0304  $\mu$ g/mL; 0.0379  $\mu$ g/mL and 0.1148 respectively. These results plainly state that the method possesses relatively low values of LOD and LOQ. Table 2 shows the summary of all validation parameters.

**Table 1:** Optimized chromatographic conditions and gradient program, linearity levels

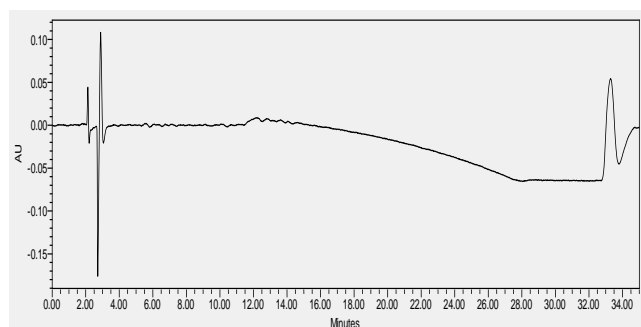
Parameter	Chromatographic conditions			
Instrument	Waters			
Column	Zorbax SB CN column (250 × 4.6 mm, 5 µm particle size)			
Elution Mode	Gradient			
Detector	Photodiode array detector			
Mobile phase –A	Water: Trifluoroacetic acid (100:0.1)			
Mobile phase- B	Acetonitrile :Trifluoroacetic acid (100:0.1)			
Flow rate, Injection volume	1.0 ml/minute, 10µL.			
Detection wavelength	210 nm			
Runtime	35 minutes			
Column temperature	25 °C			
The volume of the injection loop	10 µl			
Gradient program				
S.no	Time	Flow	Mobile phase-A	Mobile phase-B
1	-	1.0	60.0 %	40.0 %
2	8.00	1.0	60.0 %	40.0 %
3	25.00	1.0	30.0 %	70.0 %
4	30.00	1.0	30.0 %	70.0 %
5	30.01	1.0	60.0 %	40.0 %
6	35.00	1.0	60.0 %	40.0 %
Linearity levels and preparation of linearity solutions				
S.no	Linearity	Stock Vol.	Diluted volume (ml)	
1.	50 % level	2.5 ml	100 ml	
2.	80 % level	4 ml	100 ml	
3.	100 % level	5 ml	100 ml	
4.	120 % level	6 ml	100 ml	
5.	150 % level	7.5 ml	100 ml	

**Table 2:** Summary of validation parameters

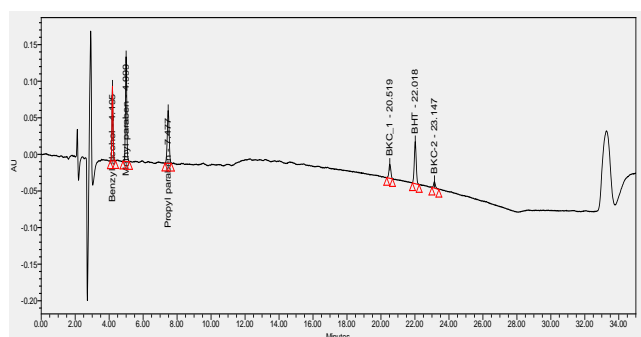
Parameters	ASC	SMB	BA	MP	PP	BKC (C12) BKC (C14)	BHT	
Wavelength ( $\lambda_{max}$ ) nm	210 nm	210 nm	210 nm	210 nm	210 nm	210 nm	210 nm	
Linearity ( $R^2$ )	1.00	1.00	1.00	1.00	1.00	1.00 & 1.00	0.97	
Specificity	Blank	No peaks	No peaks	No peaks	No peaks	No peaks	No peaks	
	Separate inj. of individual std. solutions (Min)	Peak at 2.447	Peak at 3.566	Peak at 4.195	Peak at 4.999	Peak at 7.477	Peak at 20.519 & 23.147	Peak at 22.018
Precision (n=6)	Intra day	0.5	0.5	0.6	0.5	0.4	0.6 & 0.8	0.8
	Inter day	0.4	0.5	0.6	0.4	0.5	0.5 & 0.7	0.7
ACCURACY (n=3)	98.0 %	98.0 %	99.2 %	99.3 %	99.0 %	99.0 % & 99.0 %	99.0 %	
Robustness	Robust	Robust	Robust	Robust	Robust	Robust	Robust	
LOD (µg/mL)	0.0208	0.0138	0.0095	0.0025	0.0056	0.0145 & 0.0100	0.0379	
LOQ (µg/mL)	0.0632	0.0420	0.0289	0.0078	0.0170	0.0325 & 0.0304	0.1148	



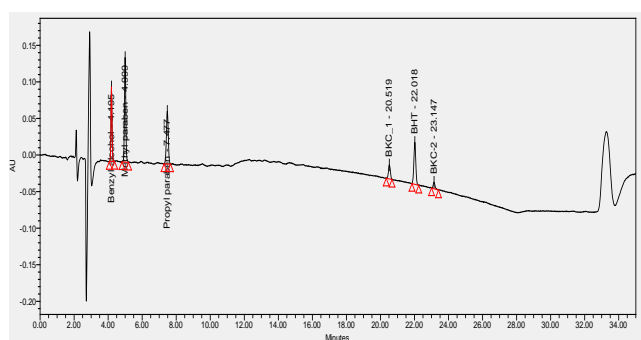
**Figure 2:** Linearity graphs of different analytes used in the present study



**Figure 3:** Chromatogram for blank



**Figure 4:** Standard chromatogram of preservatives and antioxidants



**Figure 4a:** Chromatogram for Ascorbic acid and sodium metabisulfite

## CONCLUSION

In conclusion, a simple, selective RP-HPLC gradient method development and validation of robust and time-efficient combined RP-HPLC method for simultaneous estimation of multiple preservatives and anti-oxidants have been developed. The optimum privilege of the proposed method was that all preservatives and anti-oxidants such as Benzalkonium chloride, Butylated hydroxy toluene, Benzyl alcohol, Ascorbic acid, Methyl paraben, Propyl paraben and Sodium metabisulfite could be estimated on a single chromatographic system without modifications in the detection wavelength and gradient program. Even though a combination of these all active ingredients would not usually be present in the same tablet formulation, it could provide a useful method for laboratories involved in the routine analysis of these selected chemical entities. This method enables us to detect cross-contamination of the said products. Statistical analysis pellucidly proves that this method was very fast, precise, accurate, sensitive, highly efficient, and suitable than the existing techniques hitherto.

**Abbreviations:** ASC: Ascorbic acid, SMB: Sodium metabisulfite, BA: Benzyl alcohol, MP: Methyl Paraben, PP: Propyl Paraben, BKC: Benzalkonium chloride, BHT: Butylated hydroxytoluene.

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